

In-House Posts – Post Processor List

Mill

Machines: DMG, Haas, Fadal, Mazak, Okuma, OKK, Cincinnati, Daewoo, Fidia, Hermle, Mikron, Ingersoll, Matsuura, Mecof, Nicholas Correa, NTC, Amada, Mazak, Trumpf, Leadwell, Niigata, Makino, Leblond, Monarch, Thermwood, Rambdaudi, Bridgeport, Burny, Hurco, Milltronics, FPT, SNK, Butler Elgamill, K&T, Datron, Kitamura, Enshu, Kern, ZPS, Fidia, Titan, Toshiba, Toyoda,

Controls: Fanuc, Haas, Mazak, Mitsubishi Meldas, Fagor, Cincinnati, Arcramtic/Vickers/Siemens A2100, Fadal, Heidenhain TNC, Heidenhain Millplus, Okuma (OSP), Siemens, Toshiba Tosnuc, Fidia, OSAI, Allen-Bradley, Milltronics, Selca, Yasnac, Numeripath, Anilam

Features/Support: 2 through 5-Axis+, Subprogram support, 5-axis tool length compensation (TCP), 3D compensation, 3+2 tilted workplanes, shifted origins, custom headers, file descriptor, machine simulation integration

Router

Machines: Biesse (XP 600, XNC, NC1000, RT480), SCM Group (Morbidelli/Record – Native Xilog), Homag /Weeke (Native WoodWOP .MPR), Motionmaster, DMS, Northwood, Bacci, American GFM, IMA / BIMA, CNC Auto-Motion, Holz-Her, Shoda, Heian, Omnitech, Anderson, Thermwood, Belotti, Komo, CR Onsrud, GMR Hemag, Omag, CMS, Green Mountain

Controls: Biesse (CNI XP 600, XNC, NC1000, RT480), Xilog, Tria, Fanuc, Fagor, OSAI, Allen-Bradley, Native WoodWOP .MPR, Native IMAWOP .FMC, Centroid, Holz-Her (Twincam/Campus), Siemens, NUM, Thermwood (Supercontroller 9100/91000)

Features/Support: 2 through 5-Axis+, Subprogram support, block drilling (boring heads), aggregate tooling, multiple heads, multiple tables, 5-axis tool length compensation, 3+2 tilted workplanes, custom headers

Mill-Turn

Machines: Haas, Mazak, Okuma, Daewoo, Mori-Seiki, Toshiba, Miyano, Index - Traub, Leadwell, Hardinge, Ikegai, Nakamura-Tome, EMCO, Gildemeister (DMG), Hyundai-Kia, Tsugami, WFL, Chiron, Hitachi-Seiki, Hyundai-Kia, Willemin, Danichi

Controls: Fanuc, Haas, Mazak, Fagor, Cincinnati, Okuma (OSP), Siemens, Arcramtic/Vickers/Siemens A2100, Heidenhain Pilot, Heidenhain Millplus

Features/Support: 2-Axis, Y-Axis, C-Axis, B-Axis head, sub spindle (with synch), multiple turrets, and Misc. Ops including stock transfer (with synched cutoff), steady rests, tail stock, Subprogram support, canned cycles, custom headers



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Waterjet, Plasma, Laser

Machines: Mitsubishi 5-axis Laser, Trumpf 2/4/5-axis laser, NTC 5-axis laser, Flow 2/5-axis waterjet, OMAX 2-5 axis waterjet, Romeo 5-axis waterjet

Controls: Mitsubishi, Siemens 840D, Flow (ORD), OMAX (ORD)

Features/Support: 2 through 5-Axis+, Subprogram support, support for laser head compensation, custom headers, custom laser cutting cycles

Wire

Machines: Makino, Sodick, Charmilles, Agie, Mitsubishi, Hitachi, Ona, Accutex

Controls: Fanuc, Agie, Agievision, Charmilles Robofil

Features/Support: Subprogram support, custom headers, 2-Axis, 2-Axis Taper, 4-Axis Taper, 4-Axis Direct